

Machine Data

Article-no.:	L2116
Machine group:	Turnpositioner
Make:	Severt
Type:	S 20.1 1-2/4
Control:	conventional
Location:	D - 49424 Goldenstedt
Delivery:	immediately
Terms of delivery:	ex works, loading included



Technical Data / Accessories / Additional information	Value	Unit
Load-carrying capacity with opposite camp:	6000	daN
Load main focus distance from the center of the rotation axis with Q max.:	133	mm
Drive torque at 100 % ED:	8000	Nm
Allowed tangential moment in the locked plate:	25.000	Nm
Platespeed:	0 – 2,4	U / min
Plate-rotation-angle:	n x 360	°
Lock of the plate:	360 * 1	°
Tacttime incl. lock with rotary corner 45 °:	7	sec
Tacttime incl. lock with rotary corner 90 °:	10	sec
Tacttime incl. lock with rotary corner 180 °:	16	sec
Positioning accuracy at R = 600 mm:	+/-1	°
Concentricity toleranz of the central drilling max.:	0,15	mm
Axial run-out tolerance with regard to R = 300 mm max.:	0,15	mm
Horizontal height of the rotation axis:	1030	mm

(subject to prior sale and errors excepted at the technical details)