

Press	
General	
Supplier	Walter Neff Maschinenbau GmbH
Year of manufacture	2019
Type	DP 400
Design	monoblock
Ram force down	4000 kN
Ram force up	400 kN
Stroke	300 mm
SPS	Siemens S7
Dimensions	
Length x width x height	4560 x 2045 x 4605 mm
Table size	3100 x 1400 mm
Ram size	3100 x 1400 mm
Upper dead center	700 mm
Lower dead center	400 mm
Table height above floor	950 mm
Clearance lateral	Ca. 1000 mm
Clearance left-right	Ca. 3150 mm
Speeds	
Max. rapid speed	400 mm/s
Max. Working speed up to approx. 600 kN	300 mm/s
Max. Working speed up to approx. 1200 kN	160 mm/s
Max. Working speed up to approx. 2100 kN	90 mm/s
Max. Working speed up to approx. 4000 kN	49 mm/s
Max. Return speed	500 mm/s
Drives	
Main drives power	2 x 110 kW
Auxiliary drive power	5,5 + 3,8 kW
Additional information	
Oil tank capacity	4700 l
Oil cylinder tank	3 x 150 l
Total weight including oil	65 t