

MACHINE-DATA

Machinetype	: Machining Center - Vertical
Make	: QUASER
Type	: MV 184P
Year	: 2011
Control type	: CNC
Control	: Heidenhain iTNC 530
Storage location	: ab Standort Kunde
Origin	: Taiwan
Delivery time	: immediately or by arrangement
Quotation	: ex works, free load on truck
Price	: on request



TECHNICAL DATA

x-travel	1020 mm
y-travel	610 mm
z-travel	610 mm
control	Heidenhain iTNC 530
table surface area	1200 x 600 mm
table load capacity	500 kg
spindle drive	25 kW
max. torque on the milling spindle	159 Nm
spindle turning speed - stepless	30 - 12.000 U/min
numbers of tools in magazin	60 Stck. / pcs
tool taper	SK 40 Big Plus
rapid traverse	40 / 40 / 36 m/min
total power requirement	25 kVA
weight of the machine ca.	8,0 t
dimensions of the machine ca.	5,50 x 3,50 x 2,90 m

TECHNICAL DESCRIPTION

Universal machining center for complete machining in good condition:(perfect for low-manpower / unmanned production)

Equipment:

- Heidenhain iTNC 530 cnc control system
- 60-position tool changer with double-arm gripper
- LEHMANN 5-axis precision rotary table mounted on machine table
- INDUMATIC - Light25 workpiece pallet changer
- Automatic system for loading and unloading up to 50 workpieces
- Storage and retrieval station

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- *INDUNORM setup truck – mobile setup station*
 - *3D measuring probe for workpiece and tool measurement (wireless)*
 - *Coolant supply through the spindle 50 bar / switchable 20/50 bar*
 - *Oil mist extraction system*
 - *Spindle oil cooler*
 - *2 internal spiral conveyors inside*
 - *1 Chip conveyor*
 - *Portable electric handwheel*

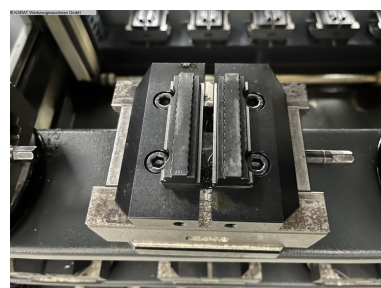
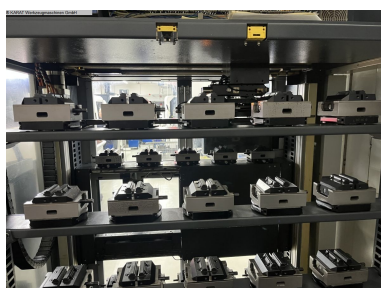
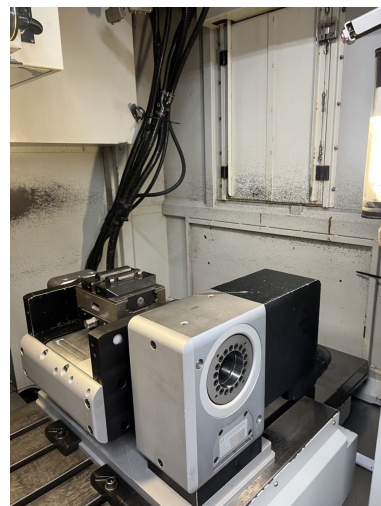
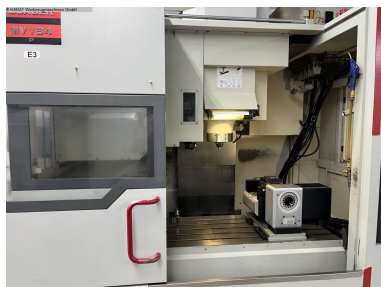
The machine can be inspected under power!

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1097-30312>

MACHINE PICTURES



Technical details and information subject to amendments and errors.

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