

MACHINE-DATA

Machinetype	: Gear Grinding Machine
Make	: KAPP
Type	: VAS 482 CNC
Year	: 1986
Control type	: CNC
Control	:
Storage location	: ex stock Langenfeld
Origin	: Germany
Delivery time	: immediately
Quotation	: ex stock, free on truck
Price	: on request



TECHNICAL DATA

max. wheel diameter	300 mm
gear width	700 mm
max. module	12
no. of teeth	1 - 999
workpiece length - max.	700 mm
x-axis	597 mm
y-axis	183 mm
a- axis	360 °
b-axis	182 °
max.helical angle	+/-60 °
taper diameter	40 mm
grinding wheel diameter	200 mm
workpiece diameter	300 mm
spindle speeds (infinitely variable)	1250 - 6300 U/min
grinding slide work strokes	550 mm
grinding slide feeds	15000 mm/min
center distance betw. workpiece-tool min/max.	200
max.helical angle	+/- 60 °
pitch max.	9000 mm
pitch min.	10 mm
electrics - voltage/frequency	380 / 50 V/Hz
total power requirement	25 kW
weight of the machine ca.	6,0 t
dimensions of the machine ca.	5,6 x 3,4 x 1,7/2,9 m

TECHNICAL DESCRIPTION

Gear Grinding Machine
KAPP
VAS 482 CNC
Stock no. :1097-10038



external gear grinding machine with OPTRONIC CNC model D 140 for X,Y,B,A

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1097-10038>

MACHINE PICTURES

